

G U A R A N T E E

MILANO | sti  
ITALIAN DESIGN SOLUTION

[WWW.MILANOSTILE.IT](http://WWW.MILANOSTILE.IT)

We sincerely appreciate that you visit STI stores.

We are very pleased to be able to offer you this brochure which will give you some idea of the state of the art processes to be found in our collections and products

To ensure you that all our products are subjected to strict quality control procedures.

These procedures cover all stages of production and the products have reached relevant standard so as to ensure the quality of our products.



Head-quartered In the City of Saronno (VA) - Italy. Milano Stile was born from the collaboration of experts across various fields and was able to not only carve a sphere of its own in the luxury design, contract and fashion world but also differentiate and establish itself as a major player.

Today, Milano Stile is proud to have completed over 50 projects across 4 continents and has established exclusive partnerships with over 20 global brands.



STI - Quality Products



Milano Stile's furniture is in line with each individual "STILE" of living. Our products are craft-finished up to the most minute details, using the technological solutions offered by industry.

Guaranteeing the highest quality, strictly and genuinely made in Italy.



STI - Quality Product



#### **Frame**

The structures of our sofas are crafted using the materials best suited to preventing deformation due to wear. We ethically and carefully source our raw materials and work in Beech, Fir, and laminated timber for linear sections and MDF for rounded parts. Our spring system is made up of patented elastic belts that retain their characteristics over time.

#### **Wadding**

Three types of wadding are used in our products - polyurethane foam rubber, ducks' down, and staple fibre. Our foam rubber materials are harmless, environment friendly, non toxic, and can be recycled. Staple fibre, made up of thin strands of polyester, provides soft comfort to parts of couches like armrests, lower-back support, and backrests.

#### **Upholstery**

Our couches can be covered in: Leather, Fabric, Micro-fibre.



# Leather Care

Leather is a unique natural material which appreciates in value over time. STI leathers are carefully selected and treated in specialty leather works factories using advanced working and dyeing techniques. In an effort to retain the leathers natural qualities (wrinkles, scars, markings, shadings etc.) which are the defining qualities of any leather.

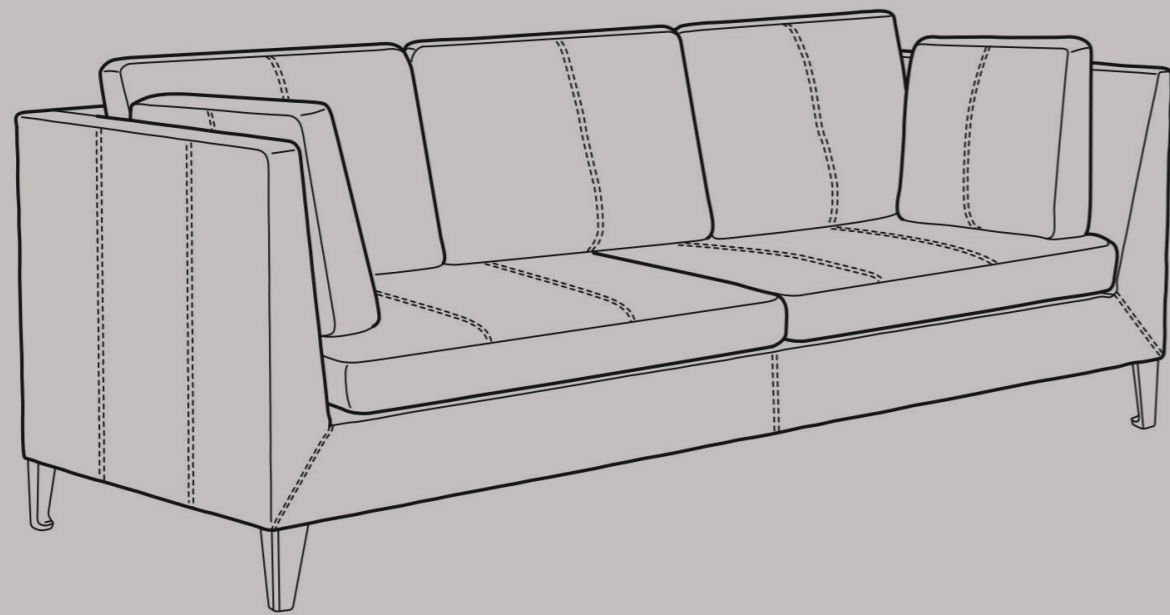
When we cover our products with leather it may require more stitching than the same product covered in a different material and once each hide has been processed, it maintains a unique qualities that cannot be imitated or replicated further increasing its value.



# Micro Fibre - Care

Micro Fibres are a type of synthetic fabric that are made up of very dense spinning processes particular compositions and qualities of the yarns used allow these fabrics to combine and produce new and desirable results, ranging from a pleasurable velvety feel to a durable tough but cushioned fabric.





- Do not use any sharp objects when opening the packaging as this could damage the product. Do not pull on the product by gripping too tightly on delicate parts as this could also damage the product.
- Upholstered products may show creases or indentations due to transportation, but these disappear over time. We recommend shaping parts such as cushions using your hands to return them to their original shape.
- Over a couple of months sofa wadding softens as pressure exerted on it forces air out of the micro - cells in the foam rubber used for the seats. Over time the physiological setting of the wadding decreases until it stabilizes.
- Try to use sofa seats evenly, in order to avoid uneven wear of the wadding.
- Leather has its own characteristic smell that reduces over time. Leather products may come with natural signs, that bear testimony to the value of the product. The appearance of wrinkles and folds over time is tantamount to the elasticity of natural hides.
- In order to keep sofa and armchair products intact and in perfect shape over time we recommended not sitting on backrest and armrests, as this tends to push their structural frames out of shape.
- We also recommend not using excessive force on your products.
- Our products should always be picked and moved from the base. We do not recommend pushing them around.
- To avoid losing the original colours of upholstered products, position the products away from heat sources and refrain from exposing them to direct sunlight.
- Finally if you buy the same upholstered product, there may be slight variations as the exact same tone and colour cannot be reproduced naturally.
- All Milano Stile products are designed and made in Italy.

## CERTIFICATE OF QUALIFICATION

1. Products shall carry out the industry standard of QB/T 1952.1-2012.  
Usable range: civil or office.  
Usable environment: Cool, well - ventilated. No powerful lamps, room temperature < 40°C
2. Variety, type and specification. The type, variety and specification of the normal series sofa manufactured or distributed by our company are listed in Sheet 1. The special specification and size shall conform to the expressed contents of the contract.

Type	Variety	Specification	Main Size <span style="float: right;">mm</span>			
			Width B	Depth T	Height H1	Back Height H2
<input type="checkbox"/>	Leather <input type="checkbox"/> Fabric <input type="checkbox"/>	Single <input type="checkbox"/>	≥ 480 <input type="checkbox"/>	480-600	340-440	≥ 600
<input type="checkbox"/>		Double <input type="checkbox"/>	≥ 960 <input type="checkbox"/>			
<input type="checkbox"/>		Triple <input type="checkbox"/>	≥ 1440 <input type="checkbox"/>			
<input type="checkbox"/>		HL <input type="checkbox"/>	≥ 480 <input type="checkbox"/>			
<input type="checkbox"/>		Corner <input type="checkbox"/>	≥ 480 <input type="checkbox"/>			
<input type="checkbox"/>		Bench <input type="checkbox"/>	≥ 480 <input type="checkbox"/>			

3. Quality grade of the product: quality product
4. Shape Symmetry: The diagonal length of the symmetry of the seat, back and its corresponding arm shall not be more than 1000mm and its difference shall not be more than 8mm. The diagonal length of the seat, back and its corresponding chairs shall not be less than 1000mm and its difference shall not be more than 10mm.
5. Rate of the water contained in the wood: not more than 16.0% ( in Shanghai )( or not more than the annual average rate of the water contained in the wood of the area where the products are located )
6. Surface Physics and Chemical Performance: The coat on the wooden products shall conform to the level requirement of the standard.
7. Mechanics Performance: Endurance Test: A-class No damage alter 60 thousand;
8. Surface packing materials: The firmness of the colour of the Leather, Leatheroid and fabric materials > level 4 The sticky firmness of the leather coat > 2.5N/10mm Formaldehyde contained in fabric materials < 300mg/kg ( if applicable )
9. Formaldehyde released from man-made board materials: The inside shall conform lo the requirement of E0 standard ;The surface shall conform lo the requirement of E0 standard;
10. Sewed wood materials: The inside defects such as not containing the bark shall conform to the requirement of standard. The wood used for surface shall conform to the species expressly listed on the mark and its defect shall conform lo the requirement of standard.
11. Metal Pipe Materials: high-frequency welded pipe, pipe wall's width of the pressed components shall not less than 1.2mm.
12. Supplementary and cushion materials: Products made of flax felt ( cloth ) . palm felt, cotton ( chemical fibre ) shall conform to the requirement of the safety and sanitary standard.
13. Bubble plastics: Seat density > 25kg/m<sup>3</sup>; other parts > 20kg/m<sup>3</sup>Recovery Performance: A-class > 45%. B-class > 40%, C-class > 35%Compress Permanent Distortion : A-class < 5.0%B-class < 7.0%. C-class < 10.0%
14. Paste Material: harmful. Substances conform to the standard of GB 18581-2008
15. Wooden product dope: harmful substances conform lo the standard of GB 18583-2020
16. Spring steel wire: Diameter of the snake spring steel wire ( 3.0-4.0 ) mm Diameter of the dished ( or cloth packing ) spring steel wire ( 1.3-3.0 ) mm

**MILANO** | sti  
ITALIAN DESIGN SOLUTION

[WWW.MILANOSTILE.IT](http://WWW.MILANOSTILE.IT)